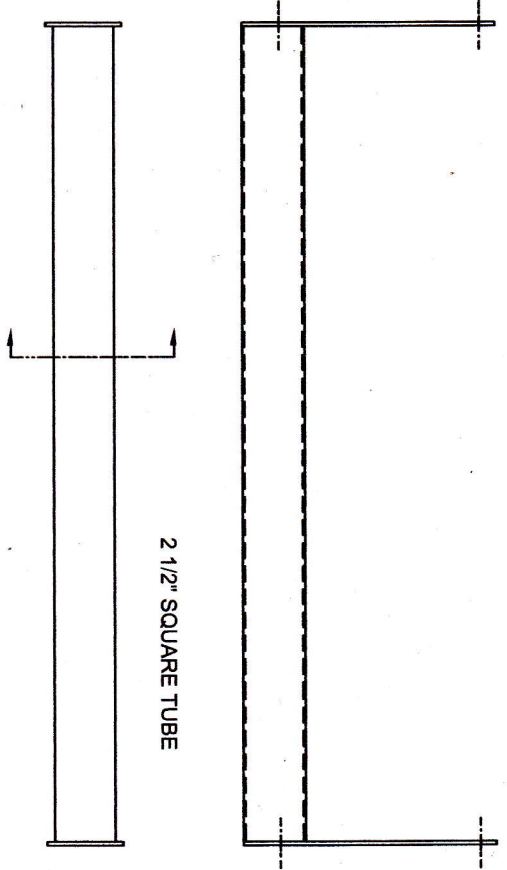
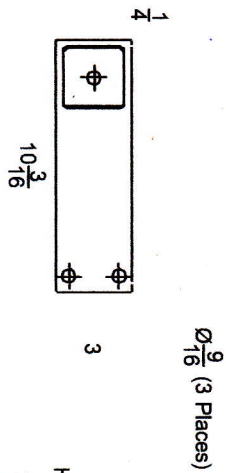


Bumper Rack Beam Overhang - 6"

NOMINAL LENGTH



2 1/2" SQUARE TUBE



$\varnothing \frac{9}{16}$ (3 Places)

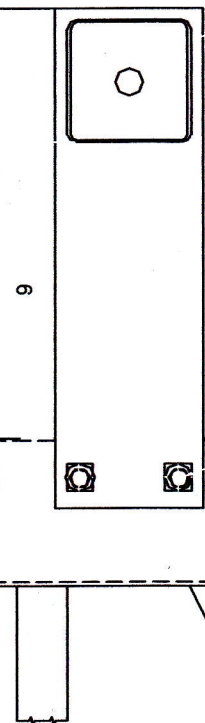
HEX BOLT - REGULAR THREAD
1/2" x 13-4

Hole for
Paint hook

TUBE LENGTH = NOMINAL - 1/4"

GMAW 1/8 2.5

GMAW 1/8 2.5



- NOTES:
1. TUBE: 16 gauge (.058-.065)
 2. Bracket - 3" x 1/8" THK flat bar
 3. WELD PATTERN - Top and bottom of tube.

REF.	NOTES	SCALE:	Not to Scale
0	REV. "0" ORIGINAL RELEASE - 6/17/97 by Catherine Bremer.	GAUGE:	see notes
1	Added 1 3/16" to bracket to make pallet overhang 6". Change weld to top and bottom only. (10/30/00)	MATL:	see notes
2	Changed according to ECO 1005-05. Changed from 3 dimensional to top and front view. (09/14/05)	DATE:	8/22/08
3	Punch extra hole on end plates for mounting during paint operation. Reference ECO No. 1001-08.	DWN. BY:	P. Edwards
4	Changed company logo. Removed bracket detail. Added welding symbols and bolts to installation.	CKD. BY:	
		QUANTITIES 2 PLACES 3 PLACES	2 1/2" 3.000 .125
		FILE NAME	BUMPER RACK BEAM
		DWG. NUMBER	bumper w/6" overhang
		REV.	4